Technical Information



Replaces technical information KIWOFILLER 408 dated 01.12.03

KIWOFILLER[®] 408 Green

Solvent resistant screenfiller

KIWOFILLER 408 Green is ideal for blocking-out. Also suitable for retouching of solvent resistant stencils. It is fast drying and forms an elastic, very solvent and abrasion resistant film. Excellent flowing and wetting properties. KIWOFILLER 408 Green remains water soluble and can therefore be removed from the mesh with cold or warm water without any residue.

APPLICATION	Retouching:	Apply KIWOFILLER 408 Green with a brush onto the areas to be retouched. When using fine meshes, it is also possible to use a coating trough.	
		For very precise retouch work with a thin brush, reduce KIWOFILLER 408 Green with approx. 10% of water.	
	<u>Blocking-out:</u> trough.	Apply KIWOFILLER 408 Green with a brush or coating	
DRYING TIME	Approx. 15 min. at 20°-25°C		
REDUCING/ CLEANING	Water		
COLOUR	Green		
VISCOSITY	Approx. 1500 mPas (Rheomat RM 180, MS 33, D = 100 s ⁻¹ , 23°C)		
HEALTH HAZARDS/ ENVIRONMENTAL PROTECTION	In usual work emptied into drains.	king dilution, KIWOFILLER 408 Greenremainders can be	
	Please follow fu	Please follow further information given in the material safety data sheets.	
STORAGE	1 year (at 20 - 25°C and tightly closed original container)		

This data sheet is for your information, a legally binding guarantee of the product's suitability for a particular application cannot be derived. No responsibility can be undertaken for occurring damages. Our products are subject to a continuous production and quality control and leave our factory in perfect condition.